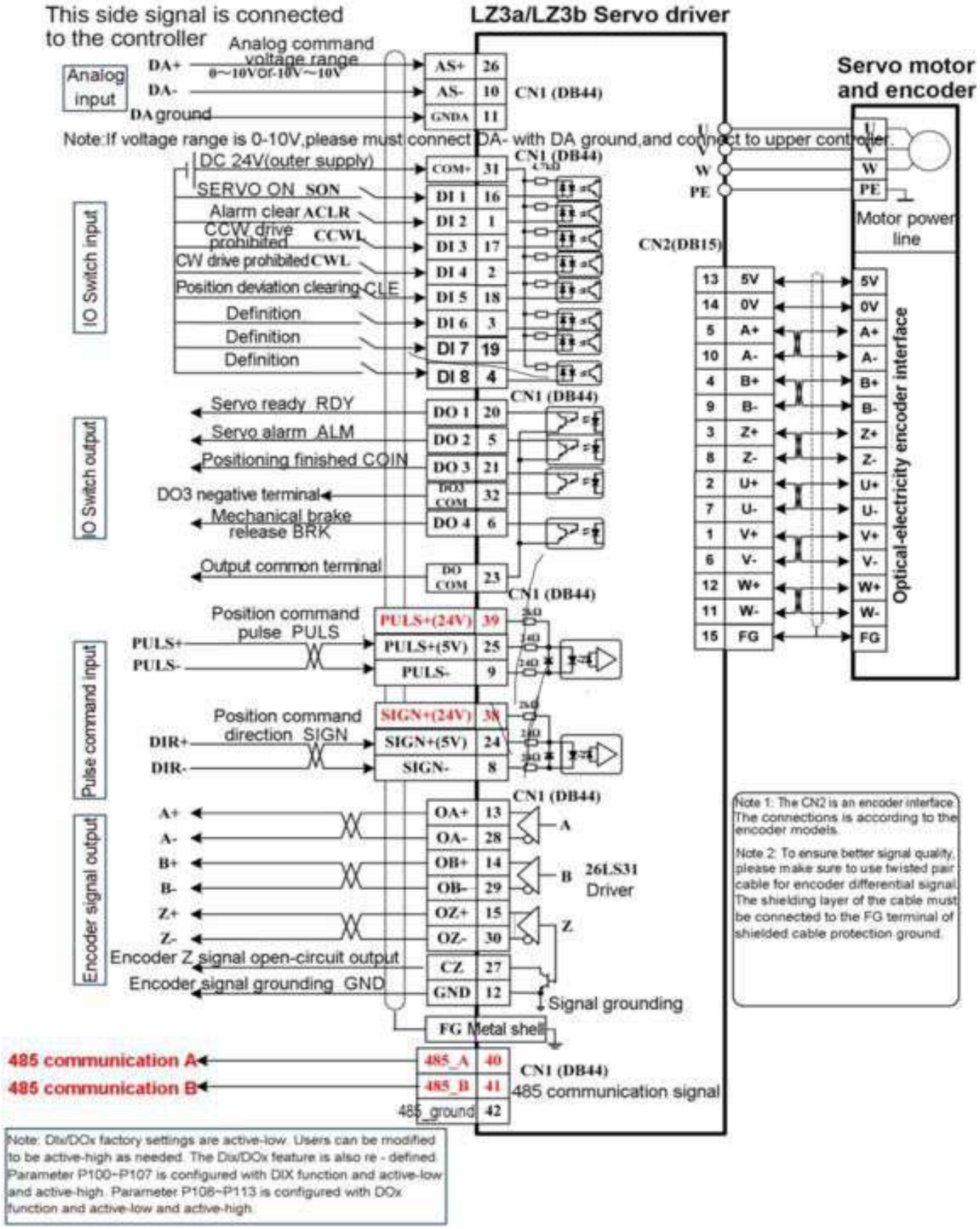

Special attention:

If the pulse instruction signal is a 24V power supply, the PULS + must be connected to the 39 foot of the CN1 and SIGN+ must be connected to the 38 foot of CN1, or it is possible to damage the pulse instruction port;

If the pulse instruction signal is a 5V power supply, the PULS + must be connected to the 25 foot of the CN1 and SIGN+ must be connected to the 24 foot of CN1. Otherwise, the pulse receiving may be abnormal;